

Flooded lead-acid batteries provide electrolyte to the plates in a liquid form. Gel lead-acid batteries provide electrolyte to the plates in a gelatinous state. AGM batteries provide electrolyte to the plates saturated in

absorbent glass mats. AGM batteries are normally sealed, but they often times includes a valve that allows the escape of gas if the internal pressure exceeds a predetermined value. In this configuration, AGM batteries are also known as valve regulated lead acid or VRLA batteries.

5                   The plates within an AGM battery are typically arranged so that they alternate in charge to form the battery cell. The absorbent glass mats separate the plates from adjacent plates to electrically insulate each plate from adjacent plates. The absorbent glass mats also provide multiple gas channels between the plates through which oxygen can migrate from the positive  
10       electrode when generated there to the negative electrode where it can be recombined with hydrogen, according to the oxygen cycle.

                  The battery cell, namely the plates and the separators, are maintained under compression to provide constant contact between the plates and the separators, respectively. Thus, AGM batteries require a state of  
15       constant compression of the plates and separators in each cell in order to function properly. The required compression is conventionally achieved by assembling the cell components into a stack having a given thickness, physically compressing the cell stack, and inserting the compressed cell stack in a battery case which is sized, relative to the size of the stack, to maintain the  
20       components of the cell stack under compression. Thus, the battery case is a stressed structural member of traditional AGM batteries and provides the required rigidity to the cells to maintain the necessary compression. However, this conventional method of using the battery case as a stressed member has numerous disadvantages.

25                   Accordingly, the present invention provides an element sleeve, which not only provides the required structural and rigidity to the battery cell, but also aids in the assembly of the battery cell and the battery.

#### SUMMARY

30                   It is an object to provide an element sleeve for a compressible stack of battery elements. The element sleeve has a body defining a cavity for receiving the compressible stack of battery elements. The cavity has a height that is smaller than an uncompressed height of the compressible stack of battery

elements by about 5% to 50%. A means compresses the compressible stack of battery elements to about the height of the cavity.

It is yet another object to provide a battery cell having a plurality of positive plates each having a positive lug, a plurality of separators, and a plurality of negative plates each having a negative lug. The positive plates, separators, and negative plates are configured into a compressible stack. A casing receives the compressible stack. The casing has an interior height smaller by about 5% to 50% than an uncompressed height of the compressible stack. A cover mated with the casing compresses the compressible stack to about the interior height of the casing.

It is another object to provide an absorbed glass mat lead-acid battery. The battery has one or more battery cells connected to one another in series and/or parallel to provide a predetermined current capability and a predetermined voltage capability. The battery cells each have a plurality of positive plates, a plurality of absorbed glass mat separators and a plurality of negative plates configured into a compressible stack. The compressible stack is compressed in a casing by a cover to about an interior height of the casing. The interior height of the casing is smaller than an uncompressed height of the stack by about 20%.

The above-described and other features and advantages of the present invention will be appreciated and understood by those skilled in the art from the following detailed description, drawings, and appended claims.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a perspective view of an exemplary embodiment of an element sleeve;

Figure 2 is an exploded perspective view of a battery cell;

Figure 3 is a perspective view of a battery formed with the battery cell of Figure 2;

Figure 4 is a front view of a connector for the lugs of the battery cell in the element sleeve of Figure 1;

Figure 5 is an end view of the connector of Figure 4;

Figure 6 is a bottom perspective view of another exemplary embodiment of an element sleeve cover;

Figure 7 is a bottom view of the cover of Figure 6;

Figure 8 is a sectional view of the cover of Figure 7, taken along  
5 lines 8-8;

Figure 9 is a sectional view of the cover of Figure 7, taken along  
lines 9-9;

Figure 10 is a top perspective view of another exemplary embodiment of an element sleeve body;

10 Figure 11 is a top view of the body of Figure 10;

Figure 12 is a first side view of the body of Figure 10, the opposite side being identical thereto;

Figure 13 is an end view of the body of Figure 10;

Figure 14 is a sectional view of the body of Figure 11, taken  
15 along lines 14-14; and

Figure 15 is a sectional view of the body of Figure 11, taken  
along lines 15-15.

#### DESCRIPTION OF THE PREFERRED EMBODIMENT

20 Referring to the Figures and particularly to Figure 1, a casing or element sleeve designated by reference numeral 20 is shown. Element sleeve 20 includes an element sleeve cover 30 and an element sleeve body 40 defining a cavity 45 therein. Element sleeve 20 is adapted to receive a battery cell 60 in cavity 45. Thus, element sleeve 20 is non conductive and capable of  
25 withstanding the battery environment. In an exemplary embodiment, element sleeve 20 is made of a polymer, such as, but not limited to, ABS plastic.

Battery cell 60, shown as an exploded view in Figure 2, includes a plurality of positive battery plates 62, a plurality of AGM separators 64, and a plurality of negative battery plates 66. Cell 60 is preferably configured in a  
30 stack 68. Stack 68 is a compressible stack that alternates between positive plates 62 and negative plates 66 with a separator 64 between the opposing polarity plates. Stack 68 is shown as having one positive plate 62, one separator

64 and one negative plate 66, however any number of plates and separators is considered within the scope of the present invention.

One or more battery cells 60 are connected, in series or parallel, to provide a battery 100, shown in Figure 3, having the desired current and voltage capabilities. Cells 60 are placed in a battery case 110 along with the desired electrolyte. In an exemplary embodiment, cell 60 is configured to produce about 2.1 volts, and battery 100 is provided with six cells 60, providing about 12 volts. It should be recognized that cells 60 and batteries 100 configured to have alternate capabilities are within the scope of the present invention. For example, it is within the scope of the present invention to include cell 60 that produces more or less than 2.1 volts.

Element sleeve 20 allows for pre-assembly of battery cell 60 prior to placing the cell into battery case 110. Recess 45 of element sleeve 20 is adapted to receive stack 68 and aids in the alignment of plates 62 and 66 and separators 64 to provide for error proof placement within the element sleeve. Stack 68 is maintained under compression to provide contact between positive battery plate 62 and separator 64, and negative battery plate 66 and the separator. More specifically, element sleeve 20 is adapted to provide the necessary compression to stack 68. Thus, element sleeve 20 is dimensioned and sized, relative to the size of stack 68, to maintain the stack under a predetermined amount of compression along a single axis, yet allows for the growth of plates 62 and 66 in other axes for proper battery function as described below. Accordingly, element sleeve 20 provides stability to cell 60, which allows for a reduction in the thickness of battery case 110 as a result of the structural stability being provided to the cell by the element sleeve. Moreover, element sleeve 20 provides for a uniform compression to stack 68 by compartmentalizing the compression of each cell 60.

Also shown in Figure 2, positive battery plates 62 have a positive lug 63 extending there from. Lug 63 is offset from the edge of positive battery plate 62 by a predetermined offset distance 73. Similarly, negative battery plates 66 have a negative lug 65 offset from its edge by a predetermined offset distance 75. Offset distance 73 is different from offset distance 75 for reasons that are described in detail below. Stack 68 is formed such that positive lugs 63

are aligned on one side of the stack, and such that negative lugs 65 are aligned on a second, opposite side of the stack.

A connector 50, shown in Figures 4 and 5, includes a plurality of lug slots 52 formed therein. Lug slots 52 are adapted to receive either positive lugs 63 or negative lugs 65 of stack 68. Thus, connector 50 connects lugs of like charge to one another to provide battery cell 60 with a positive electrode 67 and a negative electrode 69.

Embodiments of cover 30 are shown in Figures 1 and 6 through 9. Cover 30 is adapted to mechanically connected, adhesively bonded, thermally bonded, and the like, to body 40 to cover cavity 45. In an exemplary embodiment, cover 30 is mechanically connected to body 40 via a plurality of snap lock tabs 35. Tab 35 includes a chamfered top edge 36 and a lip 37 (Figures 8 and 9). Tab 35 is adapted to be resiliently biased inward cover 30 in the direction of arrow A when chamfered top edge 36 mates with body 40. Thus, tab 35 biases inward cavity 45 of body 40. Body 40 includes a recess or slot 43 (Figures 1, 14 and 15) in cavity 45. Once cover 30 mates with body 40, tab 35 resiliently biases outward the cover in a direction opposite arrow A such that lip 37 is received in slot 43, securing the cover to the body. In an alternate embodiment (Figures 14 and 15), body 40 includes a chamfered edge 44 corresponding to chamfered edge 36. Edge 44 and edge 36 cooperate to guide and bias lip 37 of tab 35 into slot 43.

Embodiment of element sleeve body 40 are provided in Figures 1 and 10 through 15. As discussed above, element sleeve 20 is dimensioned and sized, relative to the size of stack 68, to maintain the stack under a predetermined amount of compression along a single axis, yet allows for the growth of plates 62 and 66 in other axes for proper battery function. Stack 68 is received in cavity 45 of element sleeve 20. Cavity 45 has an interior height 46, width 47 and length 48. The free or uncompressed height of stack 68 is larger than height 46. Additionally, the free width and length of stack 68 are smaller than width 47 and length 48 of cavity 45.

In the embodiment of body 40 in Figures 10 through 15, slot 43 provides an aperture 49 in body 40. In the embodiment of body 40 in Figure 1,

aperture 49 is provided separate from slot 43. Regardless of its location on body 40, aperture 49 provides access to cavity 45.

Connecting cover 30 to body 40, as described below, reduces or compresses the free height of stack 68 such that the height of the stack is approximately equal to height 46. Thus, element sleeve 20 is adapted to compress stack 68 along the same axis as height 46 by the action of connecting cover 30 to body 40. During use, plates 62 and 66 typically grow or are enlarged due to the electro-chemical reactions taking place. Since element sleeve 20 does not compress stack 68 along width 47 or length 48, plates 62 and 66 are permitted to grow along their length and width. Thus, longer and higher performance of battery 100 is achieved by allowing the electro-chemical reactions in plates 62 and 66 to grow the plates along their length and width.

The amount of compression provided to stack 68 effects the saturation and recombination abilities of separators 64. Accordingly, the amount of compression stack 68 requires is dependent on the end-use of battery 100 in which cell 60 is used. In a first exemplary embodiment, the difference in the free height of stack 68 and height 46 is in a range from about 5% to 50%. In another exemplary embodiment, difference in the free height of stack 68 and height 46 of body 40 is about 20%.

Body 40 is adapted to prevent expansion of plates 62 and 66 greater than width 47 and length 48 of cavity 45. In an exemplary embodiment, body 40 includes a plurality of reinforcing ribs 47. Ribs 41 add structural rigidity to body 40 to prevent bowing of the body, and, thus prevent expansion of plates 62 and 66 greater than width 47 and length 48 of cavity 45.

Body 40 also includes a positive lug alignment slot 72 and a negative lug alignment slot 74. Positive lug alignment slot 72 is offset from the side of body 40 by a distance corresponding to offset distance 73 described above. Similarly, negative lug alignment slot 74 is offset from the opposite side of body 40 by a distance corresponding to offset distance 75 described above. Thus, positive plates 62 are placed in cavity 45 such that positive lugs 63 extend through positive lug alignment slot 72, and negative plates 66 are placed in the cavity such that negative lugs 65 extend through negative lug alignment slot 74. As described above, offset distance 73 is different from offset distance 75.

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case 110. While described above as a notch and a slot, any guide that allows for correct placement and alignment of cell 60 within battery case 110 is considered within the scope of the present invention.

- While the invention has been described with reference to an exemplary embodiment, it will be understood by those skilled in the art that various changes may be made and equivalents may be substituted for elements thereof without departing from the scope of the invention. In addition, many modifications may be made to adapt a particular situation or material to the teachings of the invention without departing from the essential scope thereof.
- 5 Therefore, it is intended that the invention not be limited to the particular embodiment disclosed as the best mode contemplated for carrying out this invention, but that the invention will include all embodiments falling within the scope of the appended claims.
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